

INSTALLATION, MAINTENANCE & SERVICE BULLETIN

DISC BRAKE AXLE INFORMATION

Further to the detailed information on the WABCO Disc Brake Calliper fitted to the FUWA K Hitch Disc Brake Axle assemblies (see the WABCO “Assembly and Maintenance Instructions PAN 19-1 001/10.03), the following information is in regards to fitting the WABCO calliper to the axle and the Disc rotors to the different wheel bearing hubs.

Fitting the Calliper

Ensure that all mating surfaces are clean.
Check the bolts and threaded holes for any excessive wear or damage.

The Calliper is and must be bolted on with six M16 Cap bolts (Grade 12.9).

Apply Loctite 262 to the cleaned thread and torque each bolt to **300Nm**.



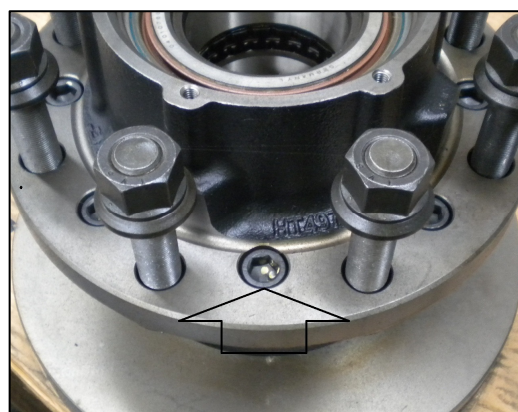
Fitting the Disc Rotor to the Hub

As there are a number of different hubs and rotors (depending on the bearing configurations), there are a number of different bolt sizes used. Therefore check the size of the bolt and torque them accordingly.

M12x1.75 **135Nm**

M14x2 **215Nm**

M14x1.5 **230Nm**



Apply Loctite 262 to the clean thread on each Bolt (Grade 12.9).

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