



## WARRANTY LABOUR GUIDE LINES FOR FKH PRODUCT (LGL's)

The Labour rate (\$/hr) is fixed every year. Check with your FKH representative for the current rate.

<b>Air Suspension</b> (Not including the WEWELER suspension)		<b>Axles</b>	
<b>Product Description (R&amp;R)</b>	<b>HRS</b>	<b>Product Description (R&amp;R)</b>	<b>HRS</b>
Axle Beam swop: Wheel ends Shockers Air springs HCV Brake chambers Slacks	8.0	Axle Seats on Air Suspension (welded) Remove (grind) and re-weld (per Axle)	4.0
Height Control Valve	1.0	Wheel Seal (one side)	0.5
Air Spring (each)	0.5	Wheel Bearing (one side)	1.0
Trailing Arm (one)	3.5	Brake chambers (one)	0.5
Shock Absorber (two)	0.5	Brake shoes (one side)	0.5
U-Bolts (four)	1.0	Hub and Drum (one side)	1.0
Hanger (welded) each	3.0	S-cam (one side)	0.75
Pivot Bolts & Wear Plates One Axle	1.5	Disc Wear pads (two)	0.5
Pivot Bushing – Multifunction One Axle	3.5	Disc Calliper (one)	1.0
Repainting	1.0	Disc Rotor	1.25
		Slack Adjuster	0.5
		Repainting	1.0
<b>Mechanical Suspension</b>		<b>King Pin and Fifth Wheel</b>	
<b>Product Description (R&amp;R)</b>	<b>HRS</b>	<b>Product Description (R&amp;R)</b>	<b>HRS</b>
Pivot and Torque Rod Bushes	4.0	Complete Fifth Wheel	1.5
Spring Pack (one)	1.5	Wedge Block, Jaw & Wear Ring	2.5
U-Bolts (one side)	1.0	King Pin	1.0
Spring Seat (one side)	1.5		
<b>WEWELER</b>			
<b>Product Description (R&amp;R)</b>	<b>Minutes</b>	<b>Product Description (R&amp;R)</b>	<b>Minutes</b>
Hanger bracket & Pedestal (one)	108	Trailing arm (one)	72
Axle seat (one)	90	U-Bolt plate (one)	3
Offset plate (one)	5	U-Bolt (one)	1
Shock absorber (one)	30	Air spring (one)	42
Axle tube	TBA	Brackets axle lift (one)	30
Air spring axle lift (one)	24		

All repairs must be done in accordance with the FKH manuals and procedures using the appropriate tools.

Axle/Wheel alignment of one (1) hour per axle can be added where the repair requires the procedure.

Please call FKH Product Support (03 9369 0000) before commencing the work, if the specific job is not listed in the above table.